

Multi-Material - 3XD



AITiN Coated

Multi-Material, Solid Carbide, Coolant Fed, 142° Point, 3X Dia., 30° Helix (4527-.6299)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AITiN Coated Part #
11.50MM	.4527	55	40	102	12	RDH5117
11.60MM	.4567	55	40	102	12	RDH5118
11.70MM	.4606	55	40	102	12	RDH5119
11.80MM	.4646	55	40	102	12	RDH5120
11.90MM	.4685	55	40	102	12	RDH5121
15/32	.4688	2.165	1.575	4.016	15/32	RDH5122
12.00MM	.4724	55	40	102	12	RDH5123
12.10MM	.4764	60	43	107	14	RDH5124
31/64	.4844	2.362	1.693	4.213	1/2	RDH5125
12.50MM	.4921	60	43	107	14	RDH5126
1/2	.5000	2.362	1.693	4.213	1/2	RDH5127
12.80MM	.5039	60	43	107	14	RDH5128
12.83MM	.5051	60	43	107	14	RDH5129
12.90MM	.5079	60	43	107	14	RDH5130
13.00MM	.5118	60	43	107	14	RDH5131
33/64	.5156	2.362	1.693	4.213	35/64	RDH5132
13.50MM	.5315	60	43	107	14	RDH5133
13.70MM	.5394	60	43	107	14	RDH5134
35/64	.5469	2.362	1.693	4.213	35/64	RDH5135
14.00MM	.5512	60	43	107	14	RDH5136
9/16	.5625	2.559	1.772	4.528	5/8	RDH5137
14.50MM	.5709	65	45	115	16	RDH5138
14.70MM	.5787	65	45	115	16	RDH5139
15.00MM	.5905	65	45	115	16	RDH5140
19/32	.5938	2.559	1.772	4.528	5/8	RDH5141
15.30MM	.6024	65	45	115	16	RDH5142
15.50MM	.6102	65	45	115	16	RDH5143
15.70MM	.6181	65	45	115	16	RDH5144
5/8	.6250	2.559	1.772	4.528	5/8	RDH5145
16.00MM	.6299	65	45	115	16	RDH5146

Carbide Drills



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For detailed tolerance information, see page 327.